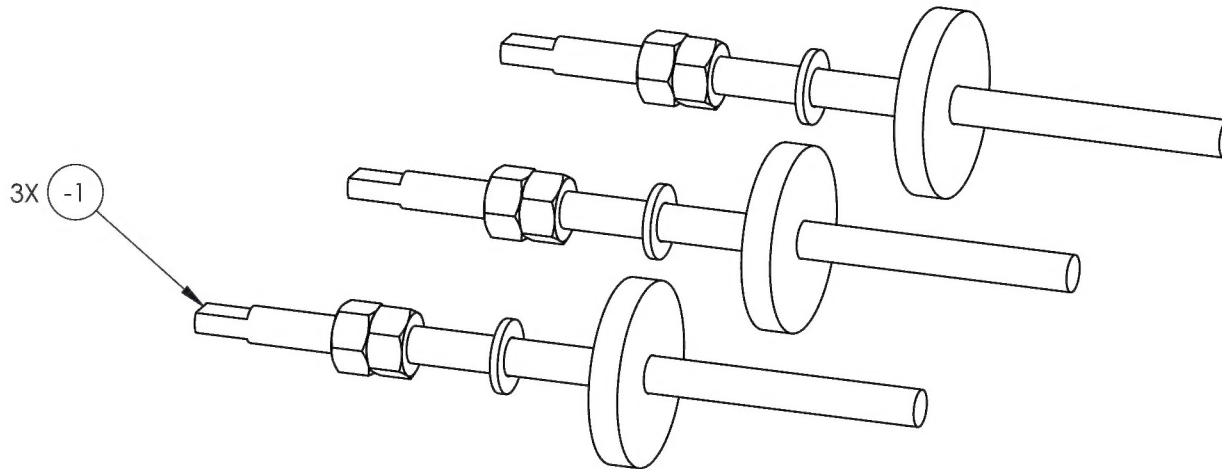


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/2/2015	DPD	JAG



NOTE:
REF. EUROCOPTER T/N: 350A31-0033-01.



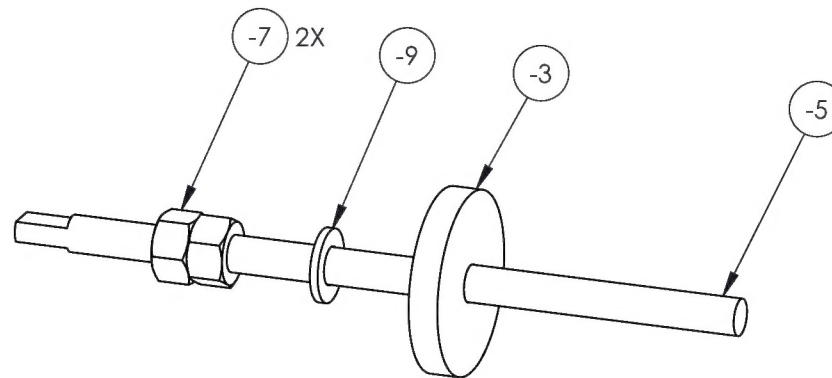
TITLE
ANTI VABRATION JACK SCREWS

DWG NO.		RBE350A31-0033-01		REV	1
MAT'L		DRAWN BY: DUERFELDT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J Gilbert</i>			
.XXX ± .005		HEAT TREAT FINISH			
.XX ± .01		SPEC			
.X ± .1		USED ON MODEL			
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		EUROCOPTER AS350/AS355			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING					
SCALE 1:2		DATE 6/23/2015		SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
	X		-1	3	JACK SCREW ASSEMBLY			2
	1		-3		PLATE	6061		3
	1		-5		JACK SCREW	A193	M10x1.5mm (MCMASTER-CARR #93325A427) MODIFIED	4
	2	B/O	-7		HEX NUT	STEEL	M10x1.5mm, CLASS 8 (MCMASTER-CARR #90725A720)	2
	1	B/O	-9		WASHER	STEEL	M10 (MCMASTER-CARR #91166A280)	2
		B/O	-11	1	SMALL PISTOL CASE	PLASTIC	(RSR GROUP #10137)	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



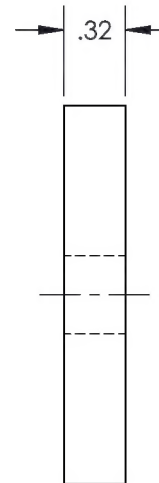
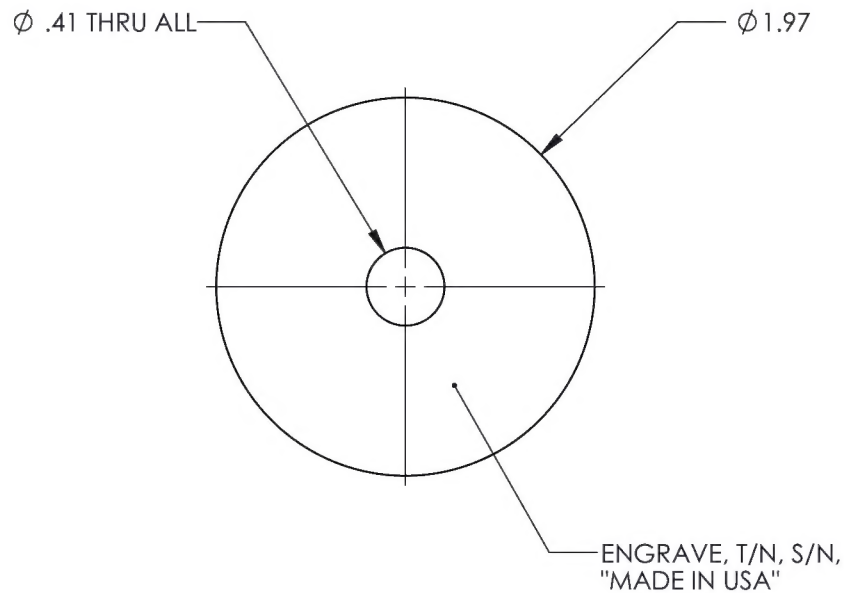
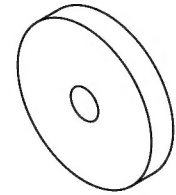
(-1)

JACK SCREW ASSEMBLY

DART AEROSPACE	
TITLE ANTI VABRATION JACK SCREWS	
DWG NO. RBE350A31-0033-01-1	REV 1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER AS350/AS355
SCALE 1:2	DATE 6/23/2015
	SHEET 2 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



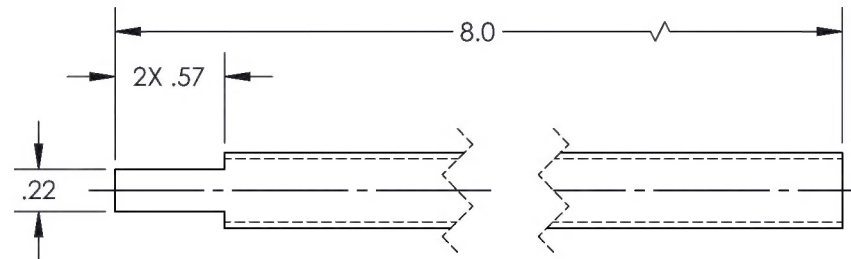
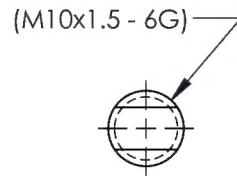
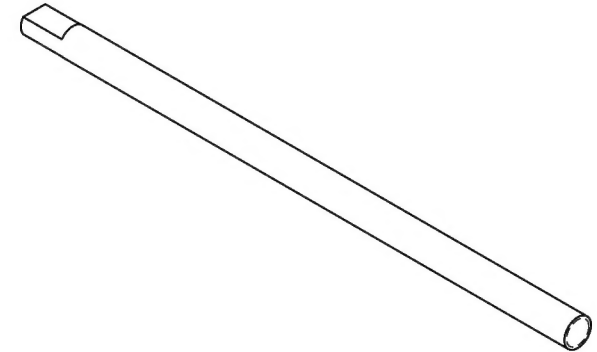
(-3)

PLATE

DART AEROSPACE	
TITLE ANTI VABRATION JACK SCREWS	
DWG NO. RBE350A31-0033-01-3	REV 1
MAT'L 6061	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350/AS355
SCALE 1:1	DATE 6/23/2015
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)

JACK SCREW

DART AEROSPACE	
TITLE ANTI VABRATION JACK SCREWS	
DWG NO. RBE350A31-0033-01-5	REV 1
MAT'L A193	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER AS350/AS355
SCALE 1:1	DATE 6/23/2015
	SHEET 4 OF 4